say a thing it must be so. You also know that we Manu- can be welded together. Next the iron

facture every dollar's worth of our own goods, but these is put in a powerful natural gas furnace

goods being bought at less than 1/2 of what we can manu- it goes under a tilt hammer and is weld-

facture them for we of course pitched in and bought. Ed in a second. This done, one blow

VOL. XXV. NO. 16.

ELLICOTT CITY, MD. SATURDAY, APRIL 21, 1894.

A Wholesale Clothing House being greatly in need of

Money came to us and offered us the goods at 4octs. on the

cost of Manufacture. We could not withstand the tempta-

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As we intend to save our customers the difference in price,

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Grown Under Our Own Supervision.

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know that we have the best to be obtained, and each variety

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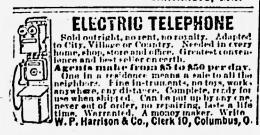
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If You Want a capable, reliable and experienced manager for your place, we have him for you. If Your Wife Wants a good girl servant, we have plenty of them, white and colored, who are willing to work. The Old Reliable Employment Office,

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E. WANGEMAN'S DINING ROOMS,

17 N. HOWARD ST., BALTIMORE Dinners 35 cents, from 12 to 3 o'clock GENTLEMEN WHO COME TO BALTI-MORE with their families can be suited according to their wishes at reasonable

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AT OLD GLENELG. GENERAL MERCHANDISE, We have come to stay with a first-class line f GROCERIES, DRY GOODS and NOTIONS HATS and Caps, Boots and Shoes, including best brands of FLOUR, MILL FEED and al-kinds of HARDWARE. Come and examine goods and get our prices, HIGHEST CASH PRICES paid FOR MARKETING. DAY & SHARP.

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"GLASSES!" When in Baltimore call and have your EYES EXAMINED FREE of CHARGE!

F. W. MOPLISTER, OPTICIAN,

I employ no agents.

some superfluous metal still adhering to the edges and forming what is technically known as a "fin." To get rid of the fin the ax is again heated in a furnace and then taken in hand by a saw-

HOW AN AX IS MADE.

The Numerous Processes It Undergoes In

the Course of Manufacture.

first step in the operation which is seen

is the formation of the ax head without

the blade. The glowing flat iron bars

are withdrawn from the furnace and are

taken to a powerful and somewhat com-

plicated machine, which performs upon

them four distinct operations, shaping

the metal to form the upper and lower

part of the ax, then the eye, and finally doubling the piece over so that the whole

and heated to a white heat. Taken out,

from the "drop," and the poll of the ax

is completed and firmly welded. Two

crews of men are doing this class of

work, and each crew can make 1,500 axes

per day.
When the ax leaves the drop, there is

On entering the main workshop the

yer, who trims the ends and edges. The perator has a glass in front of him to protect his eyes from the sparks which fly off by the hundreds as the hot metal is pressed against the rapidly revolving saw. The iron part of the ax is now complete. The steel for the blade, after being heated, is cut by machinery and shaped. It is then ready for the welding department. A groove is cut into the edge of the iron, the steel of the blade inserted, and the whole firmly welded by machine hammers.

Next comes the operation of tempering. The steel portion of the ax is heated by being inserted in pots of molten lead, the blade only being immersed. It is then cooled by dipping in water and goes to the hands of the inspector. An ax is subject to rigid tests before it is pronounced perfect. The steel must be of the required temper, the weight of all (none genuine except in scaled packages), Sugar Corn, Peas, axes of the same size must be uniform, all must be ground alike and in various other ways conform to an established standard. The inspector who tests the quality of the steel does so by hammering the blade and striking the edge to ascertain whether it be too brittle or not. An ax that breaks during the tests is thrown

including Oliver Chilled Plows, Brown and Baltimore Farm aside to be made over. Wagons, Baltimore Farm Carts, Spring-tooth Harrows, Cul-Before the material of the ax is in the tivators, Lawn Mowers, Buggies, Dayton Wagons, etc. All proper shape it has been heated five kinds of machinery repaired; particular attention given to times, including the tempering process, and the ax, when completed, has passed through the hands of about 40 workmen, FERTILIZER DEPARTMENT: Animal Bone Phosphate, best article for each of whom has done something early crops. Alkaline Plant Food, unexcelled for corn and toward perfecting it. After passing in spection, the axes go to the grinding department, and from that to the polishlina Phosphate, etc., etc. If you have not received our 1894 ers, who finish them upon emery wheels.

-Philadelphia Record.

The Way to Get Old. To the banale and eternal question, How are you?" the wise old man allows himself but one answer, "I am very well." He knows perfectly well that his innocent deception, if deception it be, deceives no one. Perhaps it is well that he does not realize, for of self consciousness we have enough and to spare, that the remembrance of his fortitude, pigeonholed and forgotten perhaps for long years in the mind of the listener, may come forth one day to hearten that same listener along the cruel way when it shall

be his turn to tread it. For so are accounts carried forward and not always to the wrong side of the page, and if it is true that the sins of the Double and Single Shovel Prows, Riding Cultivators, all kinds Plow Irons, Hay Tedders, Hay Rakes, Osborne Lever Harrows, Empire Grain Drill, Complanters, Wind Mills, Wheelbarrows; also, parents are visited on the children it is equally true that the luster of their virtues shines on long after the darkness has covered them. Is he of those who desire pity for their falling power? The Estimates furnished for Steam Fitting, putting hot and cold water through dwellings, work to be done by competent mechanics. We will make it to your interest to deal with us, as our prices are the lowest on similar goods.

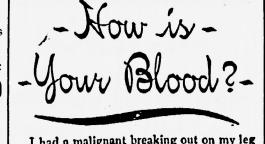
surest way of getting it is to keep si-Almost as important and almost as much neglected is the care for personal appearance. After 60 vanity of the person should be carefully cultivated. After 60 coxcombry in a man and coquetry in a woman become cardinal points. Can t be said that the old as a rule so conider them?—Contemporary Review.

What a First Class Fare Means. There are some people who imagine that wealth entitles them to privileges Have been delivering trees in Cecil, Harford, Baitimore and other counties for twenty-four years. I chaltenge all other nursery firms or agents that have or can or will furnish as fine and as well-grown stock and as in good order or true to name or label, as I have dore in the past and will do this coming string and fall to all favoring me with their orders. In proof of which we can refer to those who have been dealing with me in the past twenty-four years. not accorded to the general public and exempts them from obligations and rules that others are disposed to obey. An incident which occurred on one of our ocean steamers conveys a wholesome lesson to the purse proud contemners of the rights of the majority. A family of unlimited wealth had secured the best accommodation the steamer afforded.

The gentleman and his wife kept themselves secluded most of the time, but the children were allowed to run wild over the steamer until they became such intolerable nuisances that the captain was spoken to, and he gave the youngsters a severe reprimand. This roused the indignation of the mother, who remarked to the captain that as she paid first class fare she thought she was entitled to first class privileges.

"Madam," said the captain, "first class fare means first class conduct." There was no further protest.—London Tit-Bits.

Plorida Style of Eating Oranges. There are many ways of eating oringes, but the Floridian has probably the most common sense way of disposing of the fruit. He uses a sharp knife and pares the orange much the same as one would peel an apple, taking care not to cut through the white rind that protects the pulp. Then holding the orange at the poles and cutting through the center the seed pods are removed. The rest is easy. As a colored boy in Jacksonville said, "Put yoah face in it and eat till you come to the rind."-New York



I had a malignant breaking out on my leg below the knee, and was cured sound and well with two and a half bottles of Other blood medicines had failed S.S.S. WILL C. BEATY, to do me any good.

I was troubled from childhood with an aggravated case of Tetter, and three bottles of ase of Tetter, and three ase of Tetter, and three A cured me permanently.

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Mannville, I. T. 3 N. Charles St. Our book on Blood and 8kin Diseases mailed free. Swift Springing Co., Atlanta, Ga.

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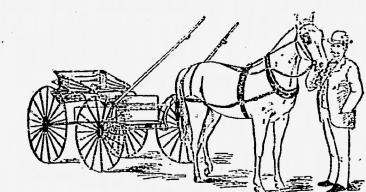
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