ties may file a petition in the Circuit Court within ten days after said work is finished, naming said clerks and the Board of Supervisors of Election as defendants, and the said Court shall have the power to make such order for the correction of said books as may be proper. The cost of such preparation of proper registry books shall be paid by the County Commissioners of the county in which such subdivision shall be made, upon proper requisitions and vouchers presented by the Boards of Supervisors of Elections. Any political party that polled more than one per cent. of the votes cast at the last election may, through its political committee, if it has one, or by citizens representing said party, if there be no political committee, name a watcher and substitute watcher who shall be permitted to attend at the transcribing of said names and have power to examine the said books during the sittings of said clerks for the said work and for a period of five days thereafter in the presence of said Board of Supervisors. In the books of registry so provided for to be used in transcribing said registered voters in each and every county of the State subsequent to the passage of this act, there shall be provided a distinct column headed "Party Affiliations," and the Board of Registers shall enter in this column the name of the political party, if any, to which the voter is inclined and with which the voter desires to have himself recorded as affiliated. It shall be the duty of the Board of Registry to explain to each voter that the statement of such party affiliation does not bind him to vote for the candidate of such party at any given election; also that he has the right to decline to state any party affiliations; but that no one who is not recorded upon the registry as affiliated with a particular political party will be qualified to vote at subsequent primary elections of said political party. Whenever a voter declines to state his party affiliations, the word "Declined" shall be written opposite his name in such column so that there shall be written in such column opposite the name of every registered voter, either his party affiliation or the word "Declined." Each and every voter as he appears at the first primary election at which he votes subsequent to the passage of this act shall, before he is permitted to vote at said primary, state to which party he is inclined and to which party he desires to have himself recorded as affiliated, and the Board of Registers, then sitting as judges of election, shall thereupon and at once enter in the column provided for party affiliations the name of the political party to which the voter is inclined and with which he desires to affiliate, and in said primary and all primary elections thereafter held, any person so registered